



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	845	3002	CYLINDER BLOCK ASSEMBLY (SI)	1	SERIAL 00000000-02322195	
1	845	3304A 1	CYLINDER BLKCOCK ASSEMBLY (SI)	1	SERIAL 02322196-09999999	
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1	845	3304A 1	CYLINDER BLKCOCK ASSEMBLY (SI)	1	SERIAL 02322196-09999999	
2	19	46516	PLUG, EXPANSION- CYLINDER	1		
3	19	46515	PLUG, EXPANSION- CYLINDER	2		
4	10	46502	SCREW, PLUG- CYLINDER BLO	1		
5	19	46503	PLUG, EXPANSION- CYLINDER	1		
6	10	46504	BOLT, MAIN BEARING CAP TO	10		
7	10	46506	PLUG, CYLINDER BLOCK	1		
8	12	46505	WASHER, CYLINDER BLOCK PI	1		
9	19	46508	PLUG, CYLINDER BLOCK	4		
10	12	46507	WASHER, CYLINDER BLOCK PLL	4		
11	19	46509	PLUGM EXPANSION- CYLINDER	1		
12	19	46512	PLUG, CYLINDER BLOCK- REAF	1		
13	12	46513	WASHER, CYLINDER BLOCK R	1		
14		46537	COVER, CAMSHAFT HOLE- CYLIN	1		
15	27	46524	GASKET, CAMSHAFT HOLE COVE	1		
16	10	46565	SCREW, CAMSHAFT HOLE COVE	3		
17	13	37141	LOCKWASHER, CAMSHAFT HOLE	3		
18	23	37127	BUSHING, OIL PUMP SHAFT- CYL	1		
19		46500	GAUGE, OIL LEVEL (DIP STICK)	1		
20	32	46501	TUBE, OIL LEVEL GAUGE- CYLIN	1		
21	23	46689	SPACER, ALIGNMENT- CYLINDER	2		
22		46511	COVER, INSPECTION- CYLINDER	1		
23	27	46510	GASKET, INSPECTION COVER	1		
24	10	46517	SCREW, INSPECTION COVER TC	4		
25	12	46518	EWASHER, INSPECTION COVER	4		
26	54	38537	CLIP, INSPECTION COVER SCRE	1		
27	23	46527A 1	SPACER ASSEMBLY, MAIN BEA	1		
28		46692	OIL FILTER	1		
29		37125	ADAPTOR, OIL FILTER TO CYLIN	1		
30		46529	OIL PAN	1		
31	27	46530	GASKET, OIL PAN	1		
32	10	46532	SCREW, OIL PAN TO CYLINDER	2		
32	10	46533	SCREW, OIL PAN TO CYLINDER	18		
33	12	46531	WASHER, OIL PAN SCREW	20		
34	22	46534	PLUG, DRAIN-OIL PAN	1		
35	27	37105	GASKET, OIL PAN DRAIN PLUG	1		
36		46535	COVER, TIMING	1		
37	27	46536	GASKET, TIMING COVER	1		
38	10	46538	SCREW, TIMING COVER TO CYLI	3		
38	10	46538	SCREW, TIMING COVER TO CYLI	3		
38	10	46538	SCREW, TIMING COVER TO CYLI	3		
38	10	46538	SCREW, TIMING COVER TO CYLI	3		